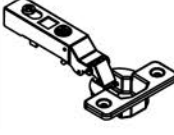
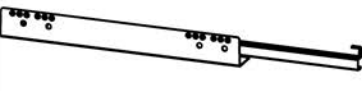
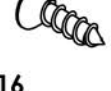
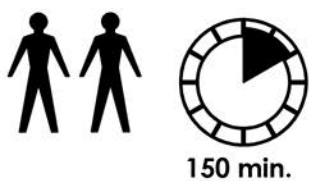
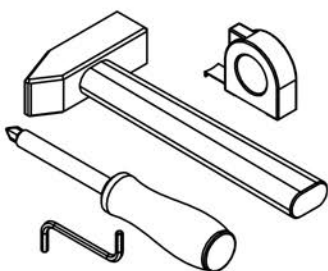
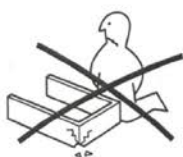


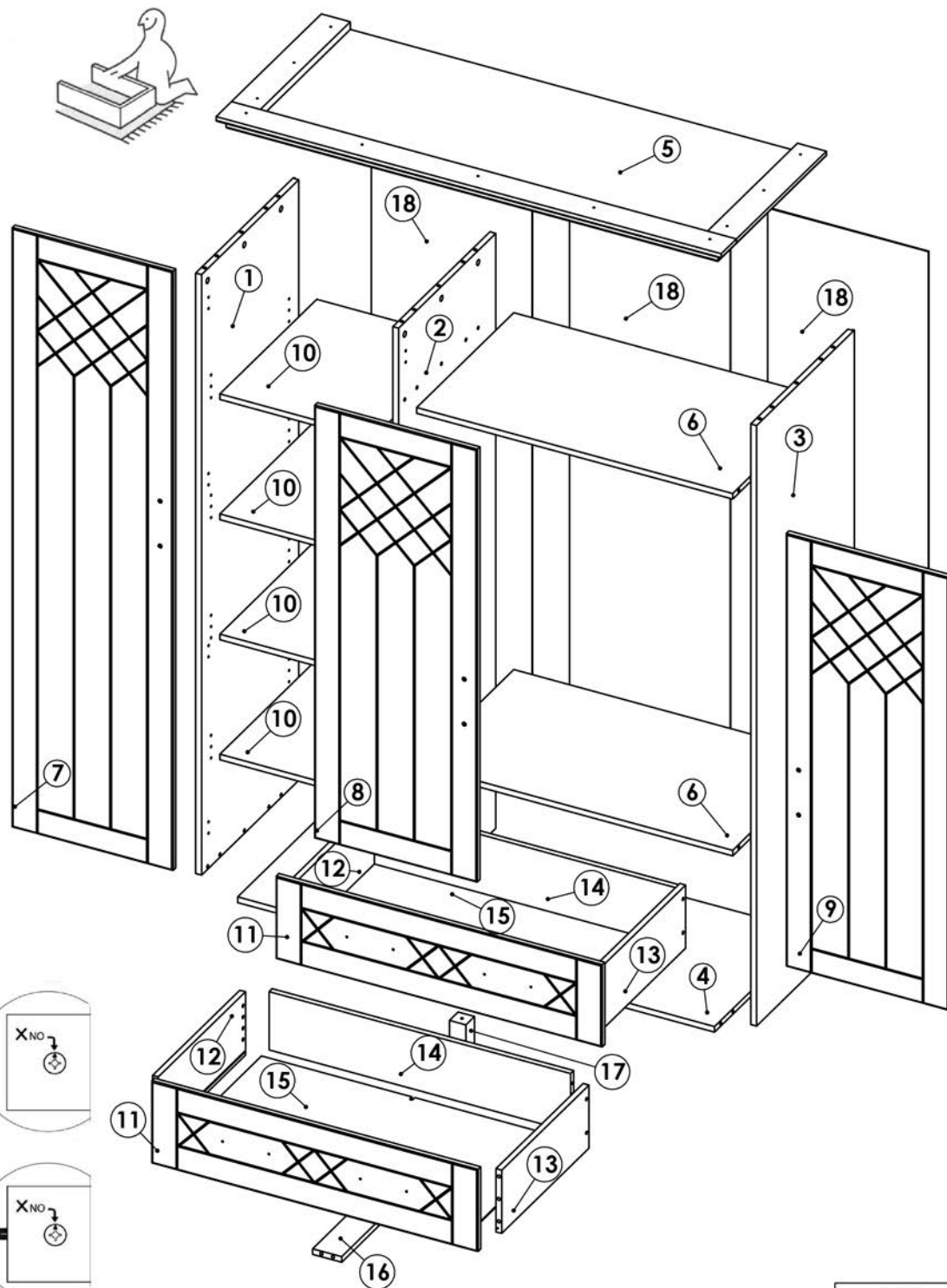
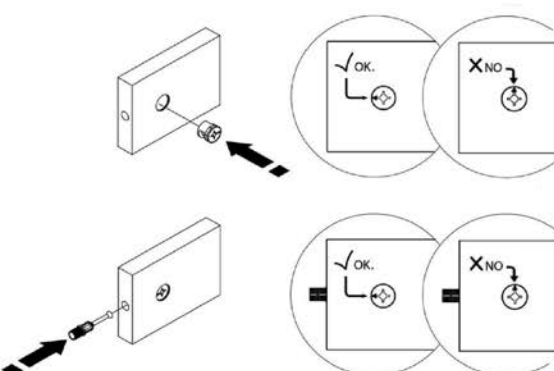
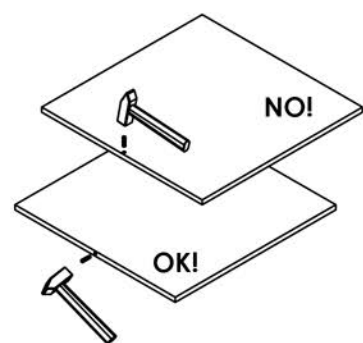
							
A - 36	B - 36	C - 38	D-11	E - 24	F - 48	G-14	H-7
							
I-2	J-10	K-10	L-16	M-1	N-1		
							
O(L) - 2	O(L) - 2	P - 4	Q - 4	R - 8	S - 8		

6 x 13

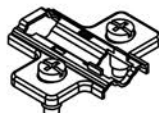
T - 8

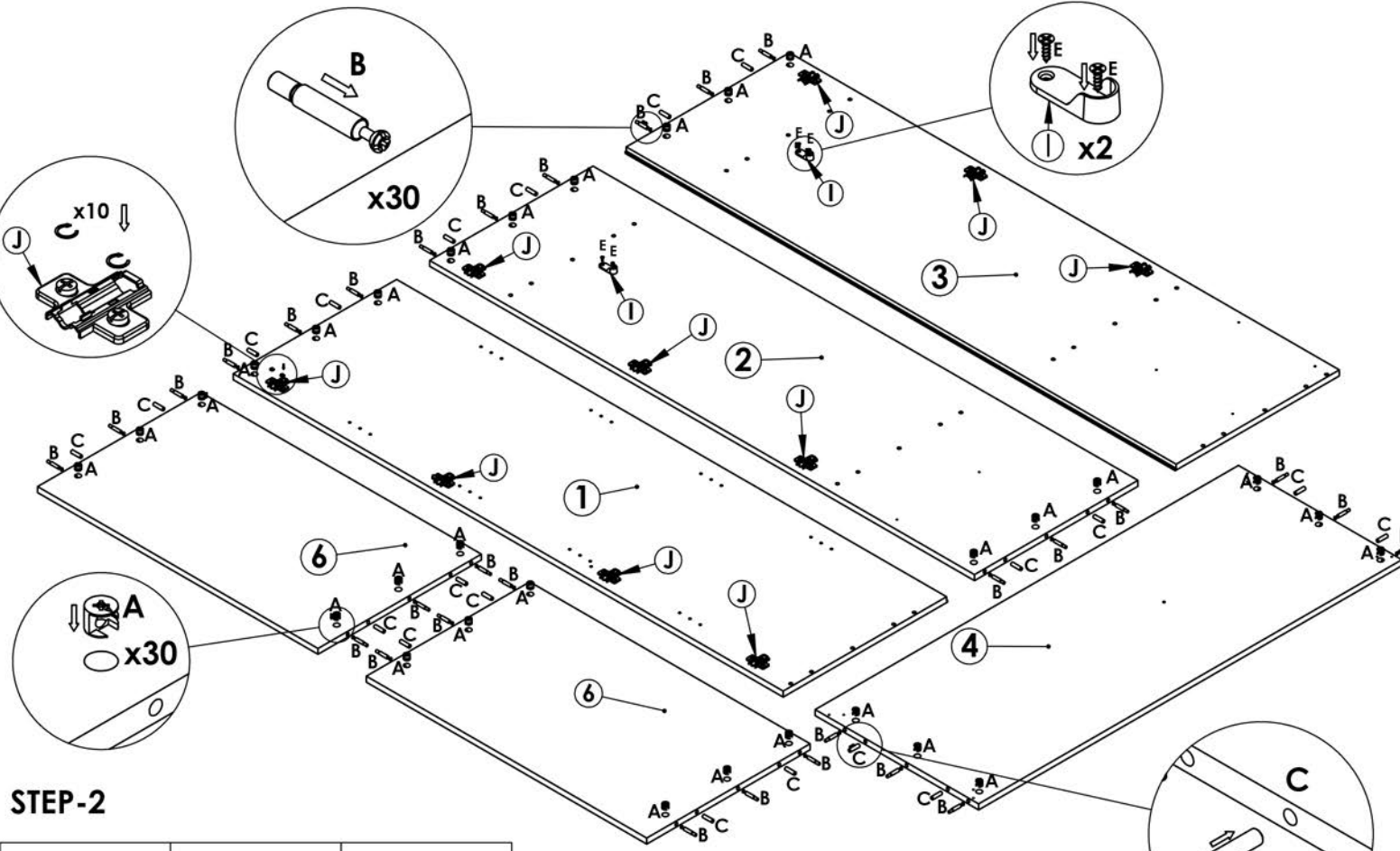
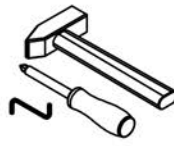


150 min.

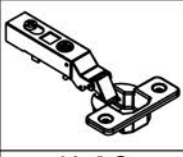


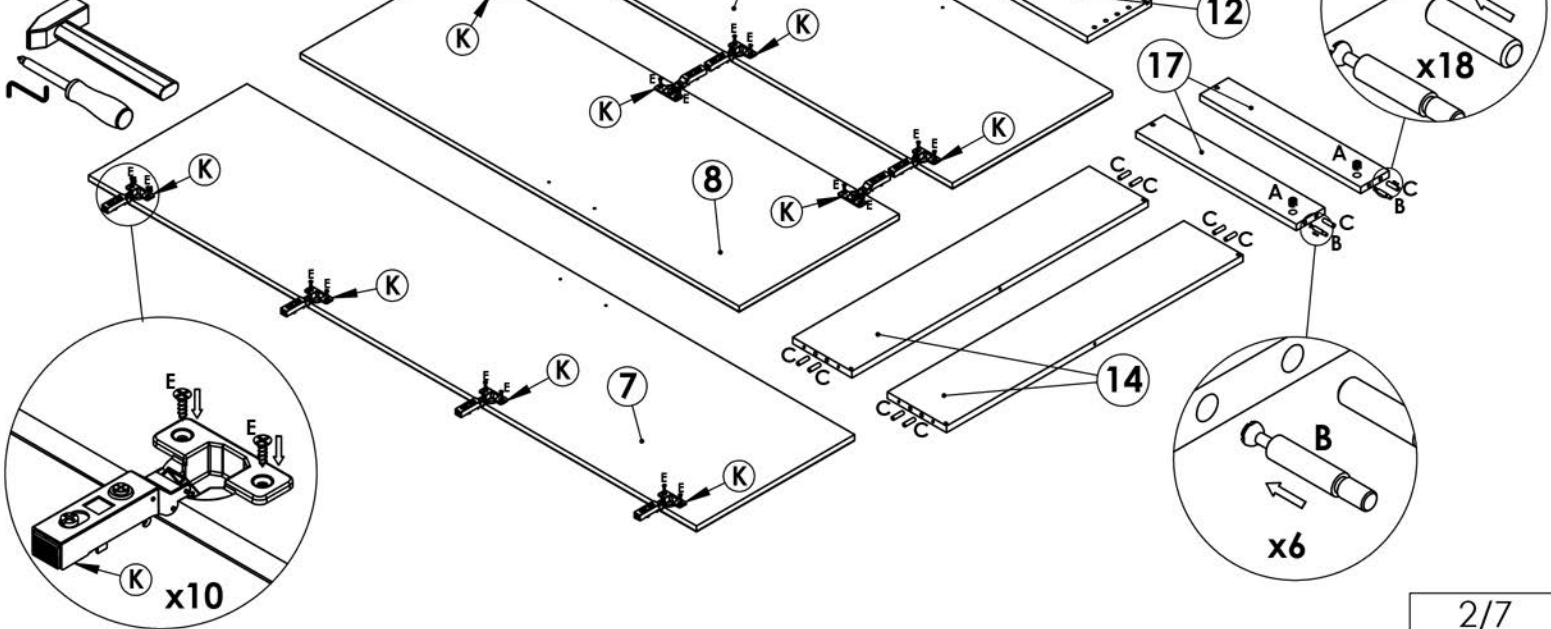
STEP-1

					
A-30	B-30	C-20	E-4	J-10	I-2

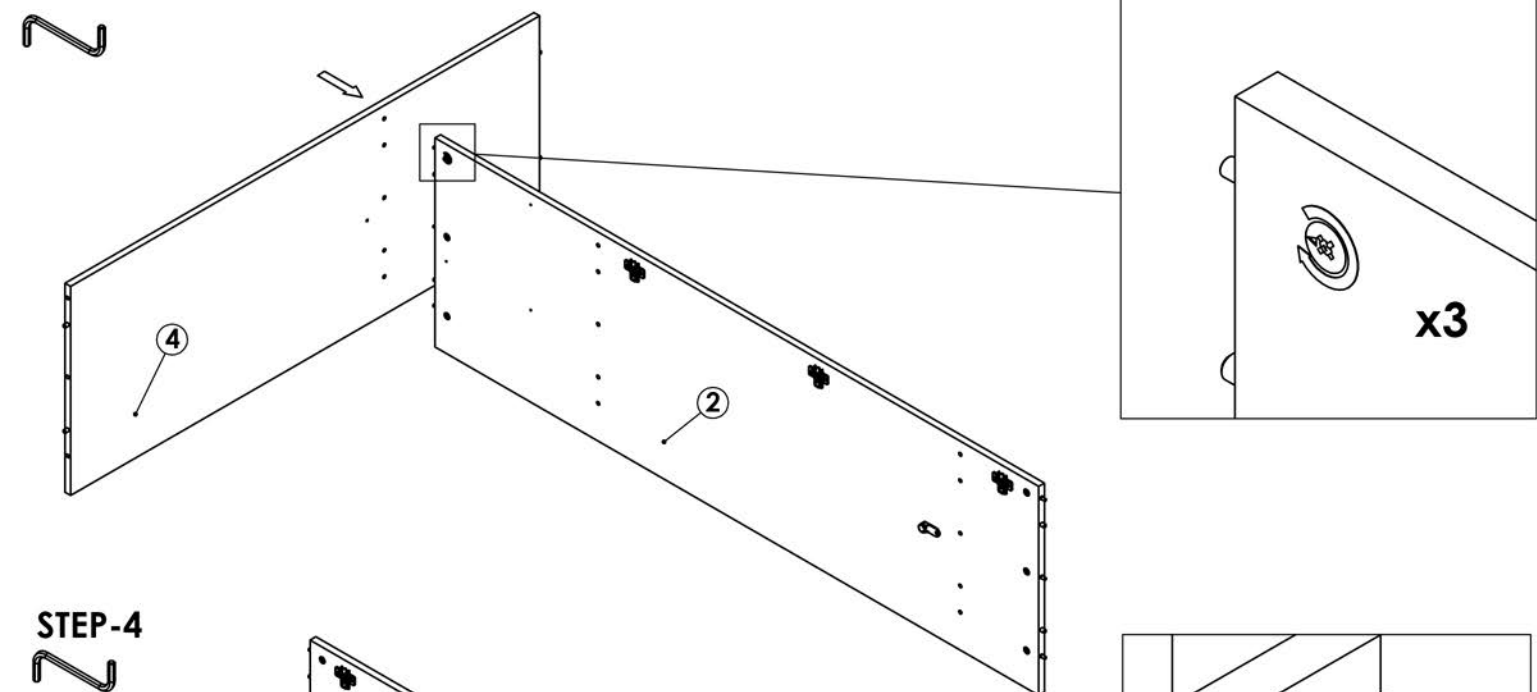


STEP-2

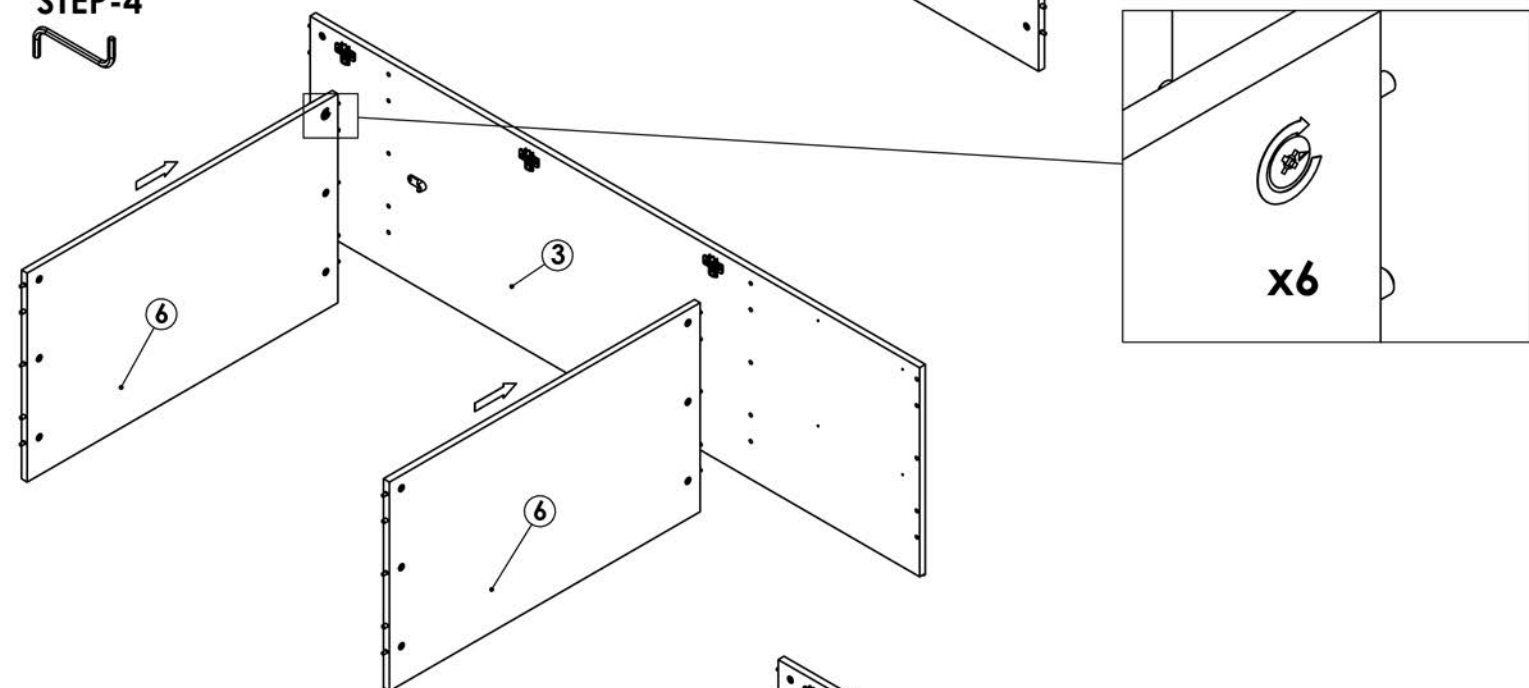
		
A-6	B-6	C-18
		
K-10	E-20	



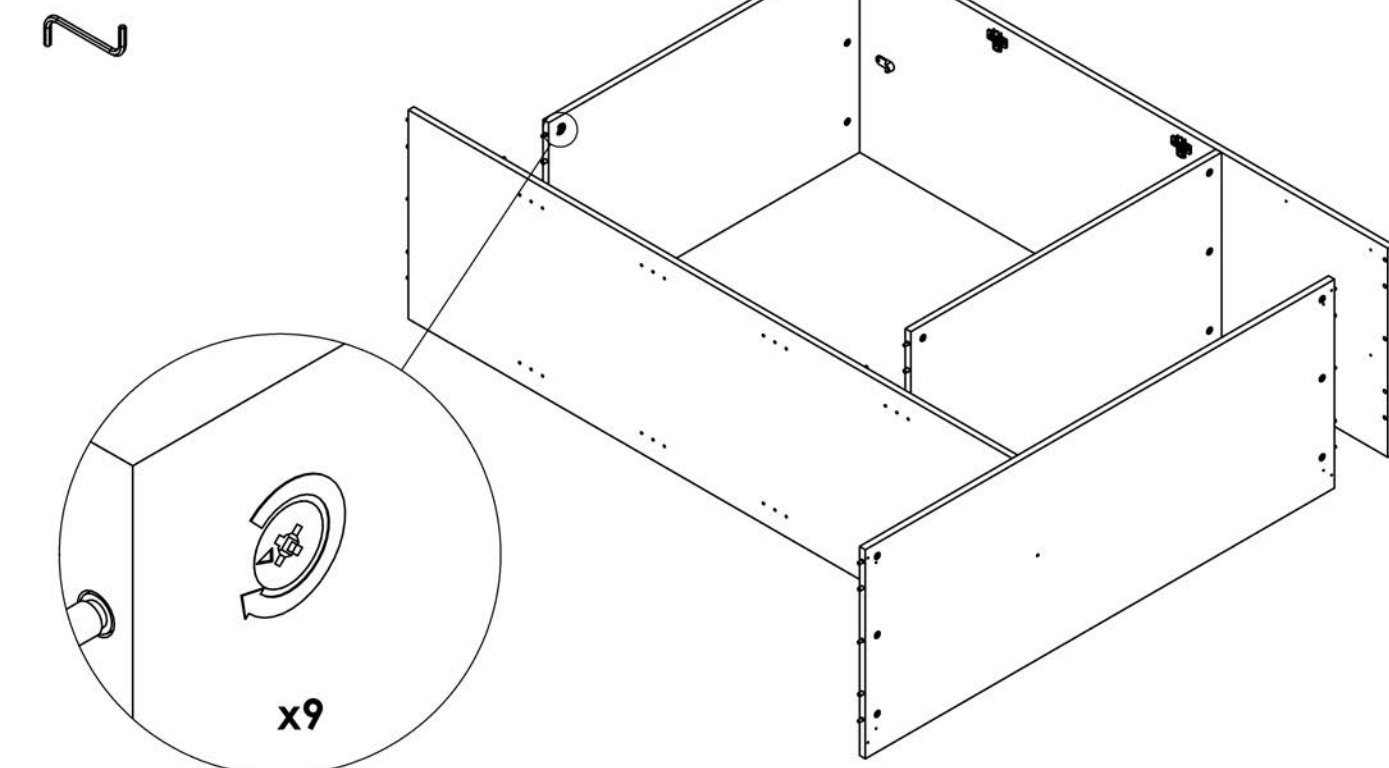
STEP-3



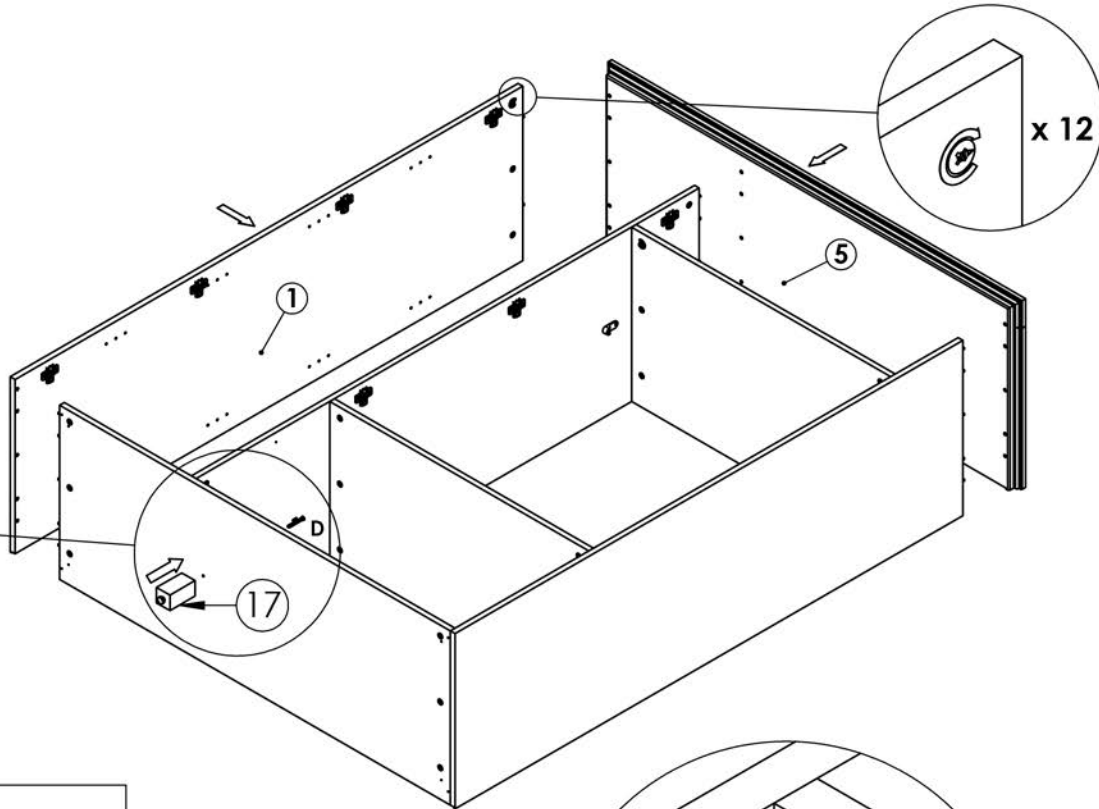
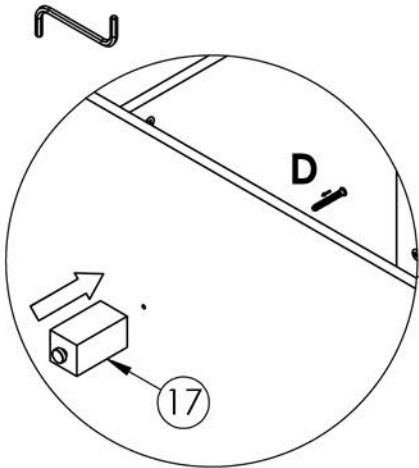
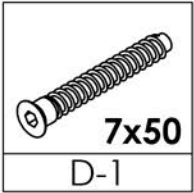
STEP-4



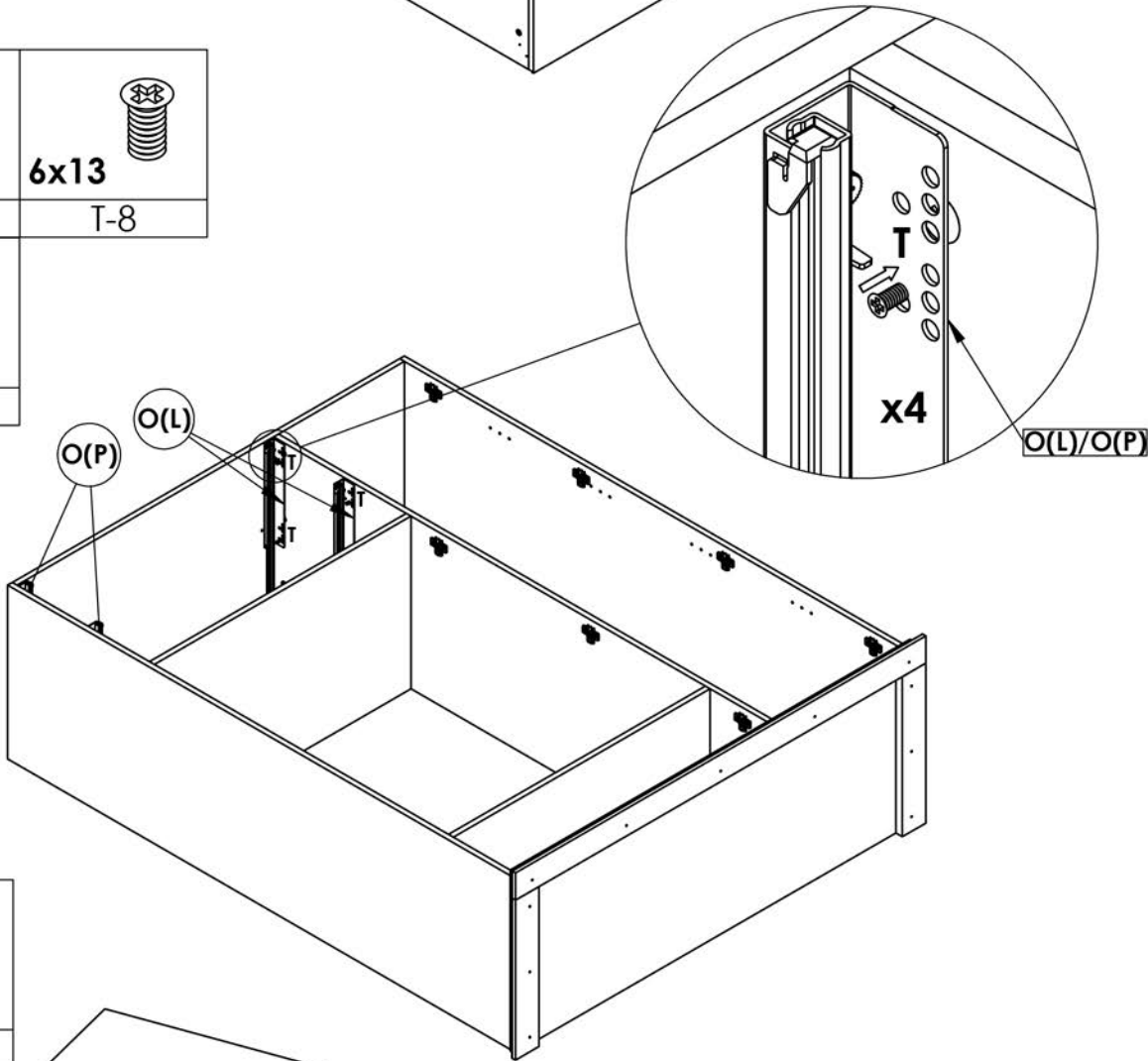
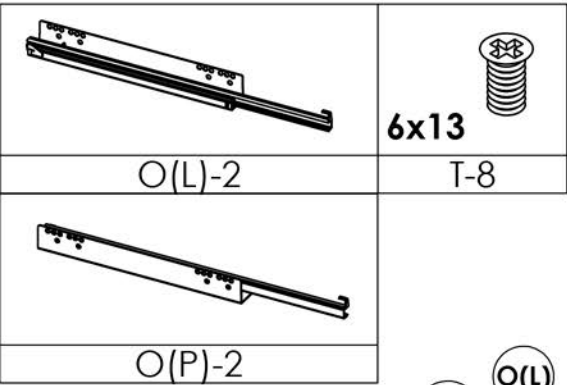
STEP-5



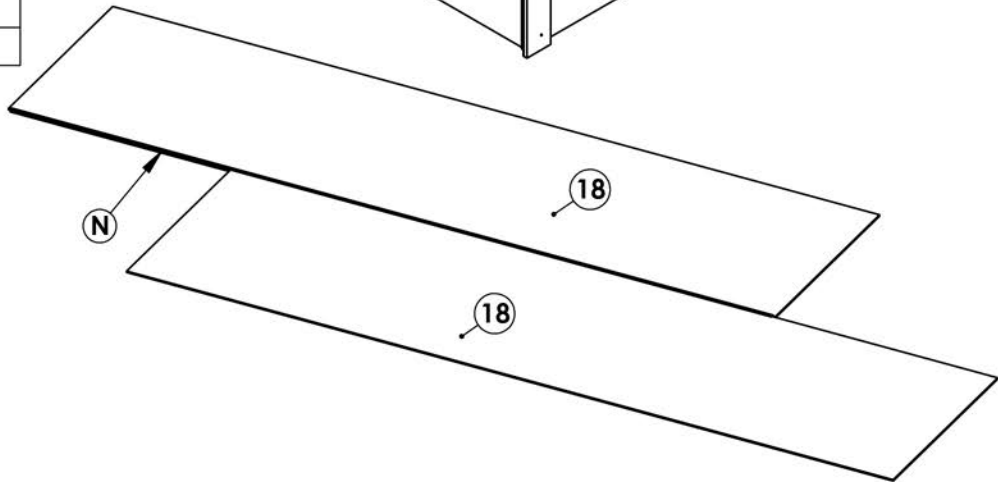
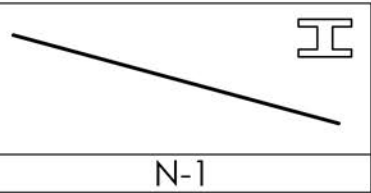
STEP-6



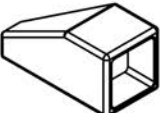
STEP-7



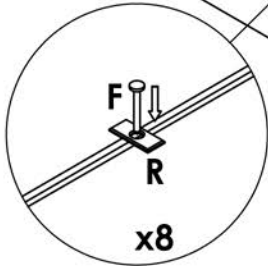
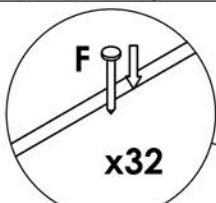
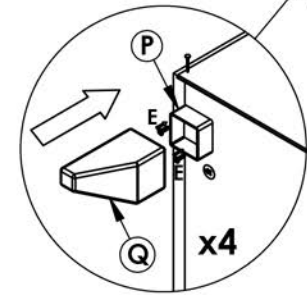
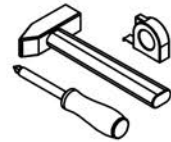
STEP-8



STEP-9

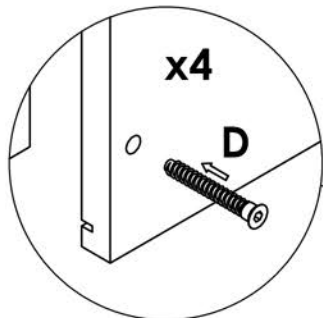
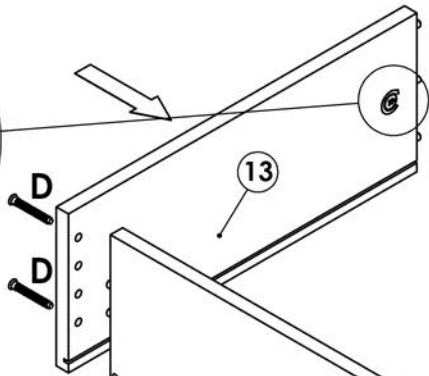
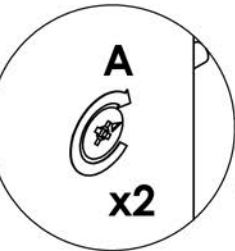
 4 x 16	 F-40	 P-4	 Q-4
S-8	F-40	P-4	Q-4

 R - 8
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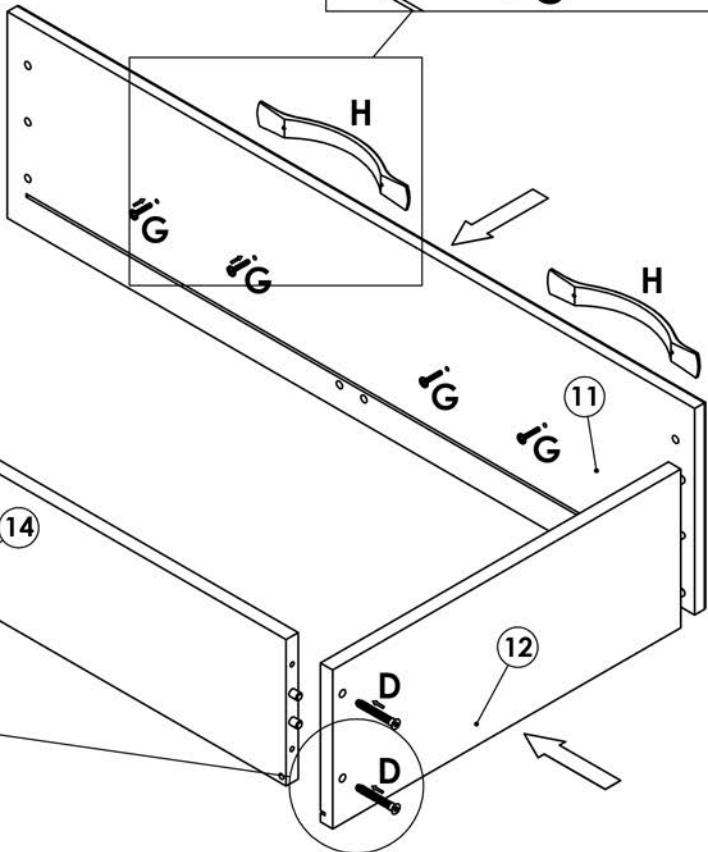
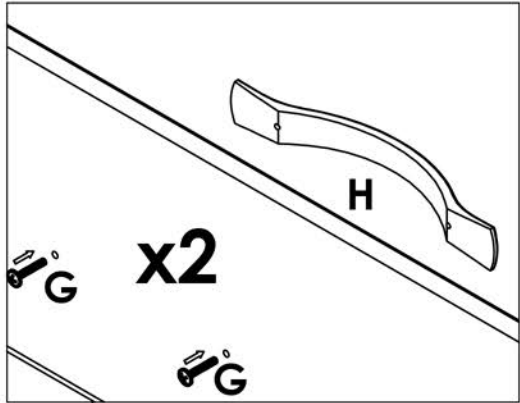


STEP-10

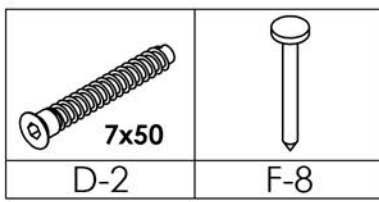
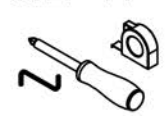
 7x50	 4x22	 H-4
D-8	G-8	H-4



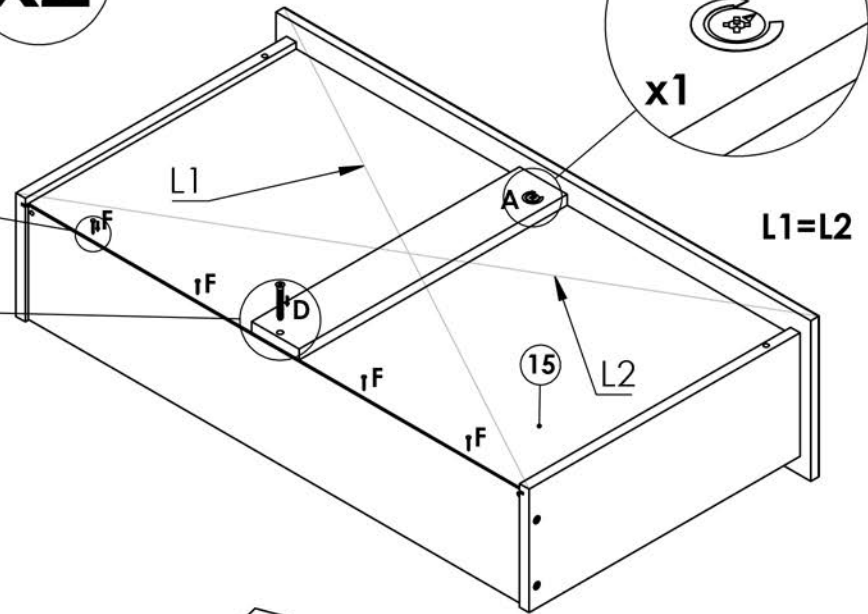
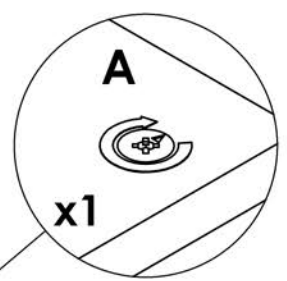
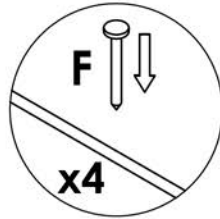
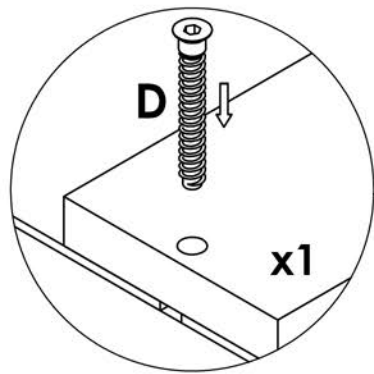
x2



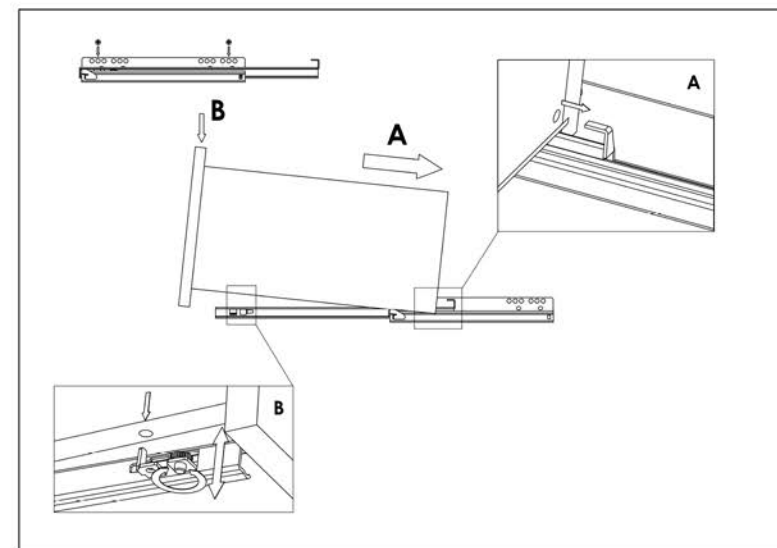
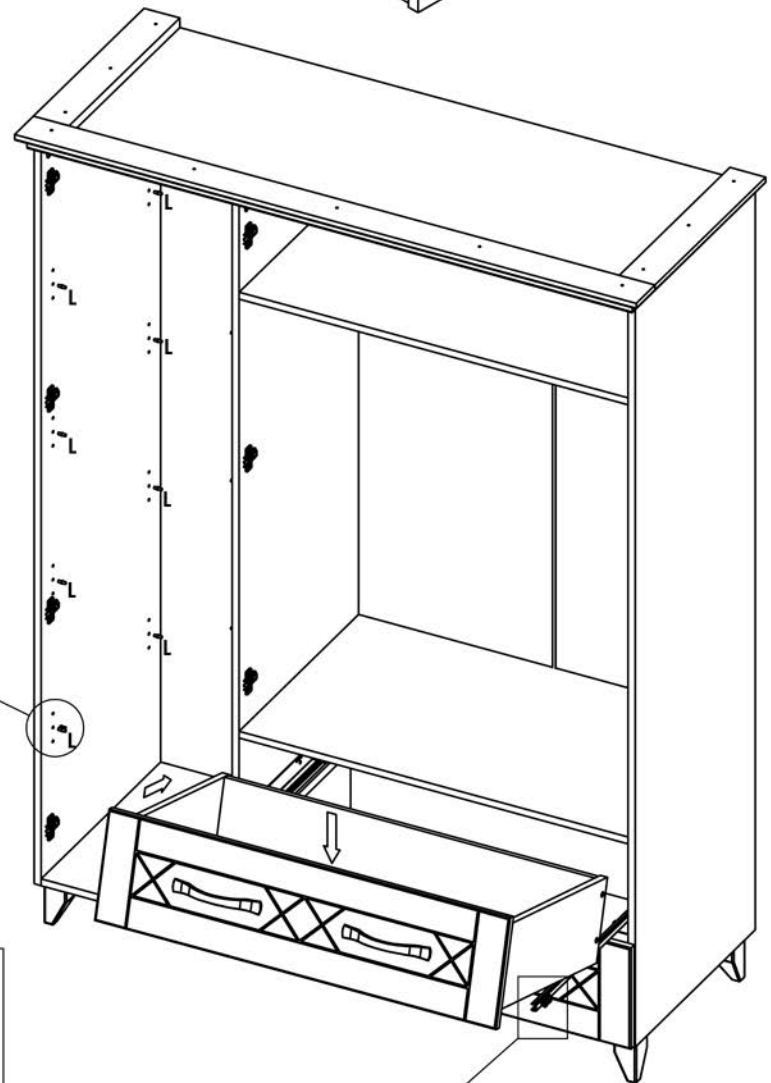
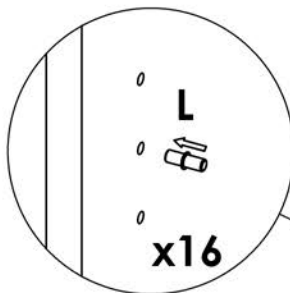
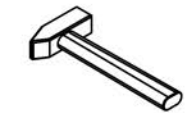
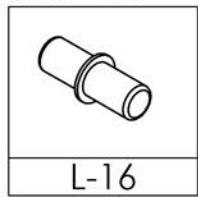
STEP-11



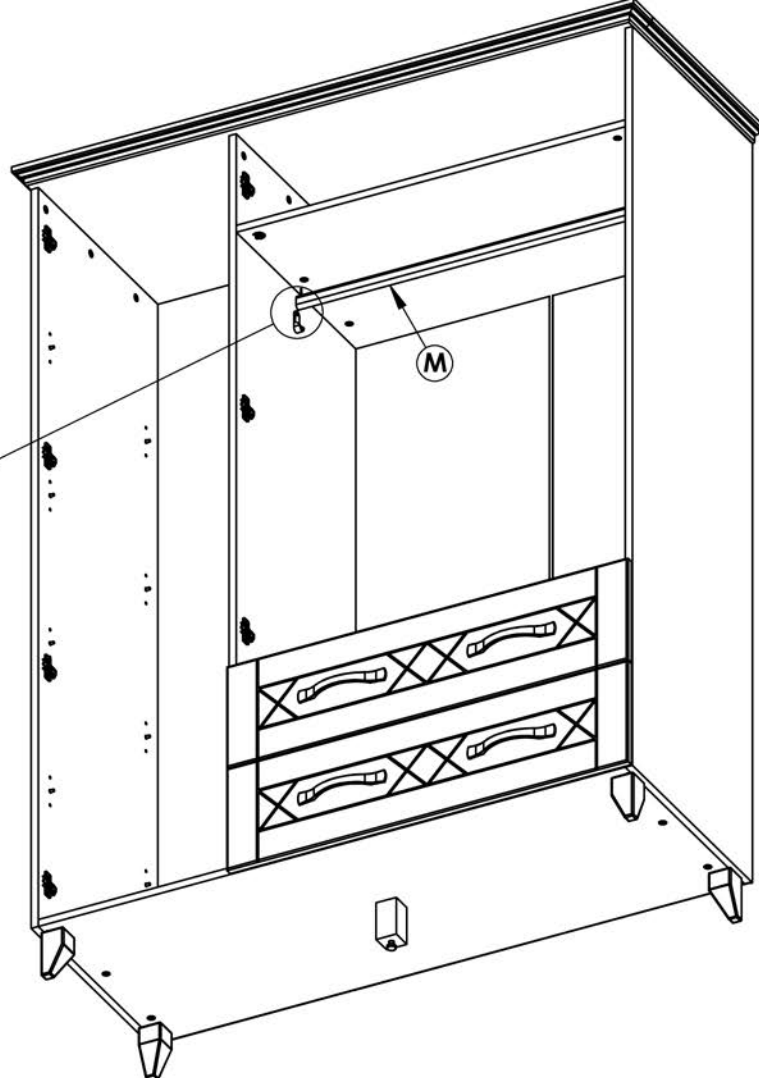
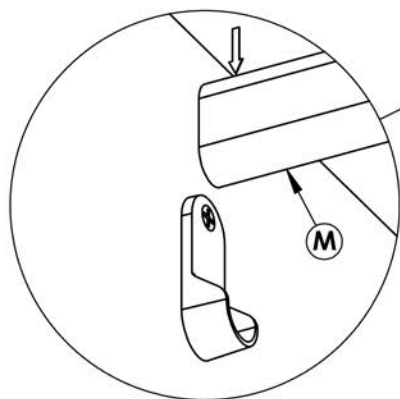
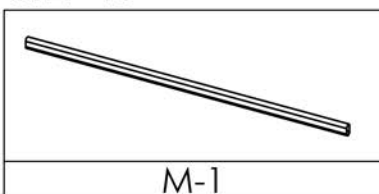
x2



STEP-12



STEP-13



STEP-14

